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PRESS REVIEW

JANUARY – JUNE 2019

coesia



January
2019

Half page advertisement:

THINK OUT OF THE BOX

KNOWLEDGE INNOVATION SUSTAINABILITY

ACMA
a coesia company



SPECIAL

BAKERY-CONFECTIONERY-PASTRY-SNACKS

ACMA AT PROSWEETS: NINETY-FIVE YEARS OF MECHANICAL INNOVATION AND TRADITION

For more than a century ACMA, a Coesia Group company, has been a leading player in the design and marketing of confectionery packaging solutions. At the forthcoming edition of ProSweets the company will be presenting a blend of historical and contemporary technologies, enabling visitors to try out the functions of the new operator interface and to immerse themselves in an interactive experience. Also on show will be an original "749", a machine with nearly eighty years' history behind it that contributed to ACMA's success on the global market.

Knowledge

There are many companies that can boast a long-standing tradition, but few that can exhibit a "genetic heritage" stretching back 95 years: in Cologne ACMA will be presenting a working specimen of the "749", a sweet packaging machine launched at the end of the 1930s.

Designed by Bruto Carpigiani - a renowned engineer working in Bologna's packaging valley - to perfect preceding models, the machine was successfully manufactured for many decades, also in variants that made it possible to perform different types of wrapping.

A set of kinematic actions transform the motor's rotary movement into an alternating movement, while the machine's pincers almost seem to imitate the movement of a human hand while wrapping. Lying at the centre of these movements is





PRESS REVIEW



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FOOD processing

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SPECIAL

BAKERY-CONFECTIONERY-PASTRY-SNACKS

the most important innovation: a z-shaped double wheel that enables great flexibility.

For the era it was a revolutionary invention, one that was able to propel ACMA machines to a position of pre-eminence and to guarantee the company's success on the international market.

Innovation

The guiding principle of innovation has never been broken and has led the company to span the decades by consistently offering cutting-edge solutions. This has positioned it in the confectionery and other markets as a leading player and an expert partner in the quest for solutions to meet the needs of customers.

At Cologne ACMA will be presenting its new operator panel (Web HMI), a revolutionary approach to machine interaction and management.

The new panel guides the user through all operations in an intuitive and user-friendly way, from day-to-day machine operation to maintenance and format changeover.

It allows for real-time intervention (Advanced Remote Assistance) by ACMA's team of experts to perform diagnostics and fast troubleshooting. In addition, it constantly monitors the machine's operational parameters to optimize the production flow settings, ensuring maximum efficiency and keeping downtimes to a minimum.

Sustainability

For ACMA, "innovation" means not only "performance" but also the pursuit of efficiency. One of its fundamental rules is to develop cost-effective solutions in terms of both energy consumption and envi-

ronmental impact. For this reason special attention will be paid during the event to developments within the world of packaging that relate to materials and sustainability.

Through its synergy with the Coesia Group, particularly in the research and testing of innovative technologies and materials, ACMA positions itself as a leading partner in the creation and handling of special shapes to distinguish products on the market. Perfect, cutting-edge technological integration to ensure maximum market success.

In Cologne ACMA will be co-exhibiting alongside XPack, a company specialised in the development of wrapping machines mainly for the confectionery sector. XPack offers solutions that respond to differing

production and financial needs in the market, handling.

Products with a combination of flexibility and quality. As well as chocolate wrapping machines XPack has also, over the years, developed individual projects for the soap and coffee markets, thus highlighting the company's engineering versatility.



ProSweets 2019
ACMA at Hall 10.1,
booth G40 H41

FOOD
processing



**Kennedy's
Confection**

**January
2019**

PRESS REVIEW

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PROSWEETS
Cologne, Germany | January 27th - 30th 2019
Hall 10.1, Booth G40 H41



**Kennedy's
Confection**

**January
2019**

PRESS REVIEW

EDITOR'S CHOICE



Kennedy's would like to thank all the contributors and advertisers in this section who have helped supply this informative review of the show to date. See below for a look around the stands.

Who to visit at ProSweets 2019

Many familiar faces are back again to exhibit at this year's ProSweets as the industry gets ready for an exciting four days of innovation in technology for the manufacturing processes of technology

One trade fair just simply isn't enough, so complementing iSM, and taking place adjacent to the show is ProSweets. Starting 27th January, the four-day show is aimed at the entire range of suppliers to the sweets and snacks industry. Kennedy's takes a look at some of the stands not to be missed at this year's show.

ACMA S.p.a. Hall 10.1, Stand G040/H041

With 95 years of mechanical innovation and tradition, ACMA, a Coesia Group company, has been a leading player in the design and marketing of confectionery packaging solutions.

At ProSweets, the company will be presenting a blend of historical and contemporary technologies, enabling visitors to try out the functions of the new operator interface and to immerse themselves in an interactive experience.

ACMA will be presenting a working specimen of the '749', a sweet packaging machine launched at the end of the 1930s. Designed by Bruto Carpigiani - a renowned engineer working in Bologna's packaging valley - to improve on preceding models. The machine was successfully manufactured for many decades, with variants that made it possible to perform a range of wrappings. A set of kinematic actions transform the motor's rotary movement into an alternating movement, while the machine's pincers almost seem to imitate the movement of a human hand. At the centre of the machine's movement there is a z-shaped double wheel that enables flexibility.

ACMA will also be presenting its new operator panel (Web HMI), a revolutionary approach to machine interaction and management. The new panel guides the user through all operations in an intuitive and user-friendly way, from day-to-day

machine operation to maintenance and format change-over. It allows for real-time intervention (Advanced Remote Assistance) by ACMA's team of experts to perform diagnostics and fast troubleshooting. In addition, it constantly monitors the machine's operational parameters to optimise the production flow settings, ensuring maximum efficiency and keeping downtimes to a minimum.

For ACMA, innovation means not only performance but also the pursuit of efficiency. One of its fundamental rules is to develop cost-effective solutions, for both energy consumption and environmental impact. There will be a focus on developments within the world of packaging that relate to materials and sustainability.

With ACMA's collaboration with Coesia Group, the company position itself as



a leading partner in the creation and handling of special shapes to distinguish products on the market.

ACMA will be co-exhibiting alongside XPack, which specialises in the development of wrapping machines, and offer solutions that respond to differing production and financial needs in the market, handling products with a combination of flexibility and quality.



PRESS REVIEW



January
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ACMA, ninety-five years of innovation and tradition

At the forthcoming edition of ProSweets ACMA, well-known for the design and marketing of confectionery packaging solutions, will be presenting a blend of historical and contemporary technologies, enabling visitors to try out the functions of the new operator interface and to immerse themselves in an interactive experience. Also on show will be an original "749", a machine with nearly eighty years' history behind it that contributed to ACMA's success on the global market.

Designed by Bruno Carpiolani - a renowned engineer working in Bologna's packaging valley - to perfect preceding models, the "749" machine was successfully manufactured for many decades, also in variants that made it possible to perform different types of wrapping. A set of kinematic actions transform the motor's rotary movement into an alternating movement, while the machine's pincers almost seem to imitate the movement of a human hand while wrapping. Lying at the centre of these movements is the most important innovation: a z-shaped double wheel that enables great flexibility. For the era it was a revolutionary invention, one that was able to propel ACMA machines to a position of pre-eminence and to guarantee the company's success on the international market.



The guiding principle of innovation has never been broken and has led the company to span the decades by consistently offering cutting-edge solutions. This has positioned it in the confectionery and other markets as a leading player and an expert partner in the quest for solutions to meet the needs of customers.

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HALL 10.1 - STAND G40/H41

Tags: acma

Gallery



Link: <http://packagingspace.net/it/news/acma-ninety-five-years-of-innovation-and-tradition>



PRESS REVIEW



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CONFECTIONERY
PRODUCTION
chocolate, sweets, snacks & bakery

January
2019

Banner campaign:

The screenshot shows the homepage of the Confectionery Production website. At the top, there is a navigation bar with links to MAGAZINE, NEWS, FEATURES, END PRODUCT NEWS, EVENTS, MEDIA KIT, SUBSCRIBE, DIRECTORY, and CONTACT. Below this is a secondary navigation bar with links to Business news, Cooks & chocolate, Ingredients, New products, Packaging, Processing, Regulatory, and Sustainability. The main content area features a large banner for Proweets 2019, which includes the text 'Come and visit us at Proweets 2019 Hall 10.1 Booth 051'. To the left of the banner is a section titled 'Lead news' with a photo of a large crowd at an event and the headline 'Giant festive panettone world record breaking treat unveiled in Milan'. To the right of the banner is a section titled 'Confectionery Production' with a list of topics: Equipment, Conveyors and end of line packaging, Ingredients, Functional ingredients, Packaging, Candy and confection packaging, Product focus: Chocolate, Show preview, Proweets/CPH, and a 'Subscribe now' button. At the bottom right, there is a 'Free Newsletter' sign-up box. The website is displayed in a browser window with a Windows taskbar visible at the bottom.



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KNOWLEDGE INNOVATION SUSTAINABILITY

ACMA
a coesia company



February
2019

ACMA At Prosweets: ninety-five years of mechanical innovation and tradition

arttagli - 25/02/2019



For more than a century ACMA, a Cossile Group company has been a leading player in the design and marketing of confectionery packaging solutions. At the forthcoming edition of Prosweets, the company will be presenting a blend of historical and contemporary technologies, enabling visitors to try out the functions of the new operator interface and to immerse themselves in an interactive experience. Also on show will be an original "TAG", a machine with nearly eighty years' history behind it that contributed to ACMA's success on the global market.

Knowledge

There are many companies that can boast a long-standing tradition, but few that can exhibit a "genetic heritage" stretching back 95 years. In Cologne ACMA will be presenting a working specimen of the "TAG", a sweet packaging machine launched at the end of the 1930s.

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Link: <https://itfoodonlineblog.com/2019/02/25/acma-at-prosweets-ninety-five-years-of-mechanical-innovation-and-tradition/>



May
2019

ACMA celebrates 95 years in the area of packaging

26 May 2019 | News

During the event, the world of tea and the time-honoured culture with which it is associated were represented within the Knowledge section.



Knowledge: a 360° understanding of the sector

ACMA, which in 2019 celebrates 95 years in the business, is a company that specialises in the design, construction and marketing of machines and systems for the packaging of consumer packaged goods, with significant experience in the tea sector. In this context, ACMA's know-how not only encompasses the specific area of packaging technologies but extends right along the supply chain, taking in the various phases connected with the production and consumption of the beverage: from the cultivation of the tea plant to the process of drying and producing the product, and through to subsequent marketing and consumption phase, which differs according to the reference market. During the event, the world of tea and the time-honoured culture with which it is associated were represented within the Knowledge section. In a dedicated area, guests were able to enjoy an exhibition of innumerable types of tea and objects connected with the consumption of this beverage in various countries, from Japan to England, and from China and India to Morocco. A highly sensory experience based on sounds and smells as well as aesthetics.

Sustainability: a supply chain for green solutions

Meanwhile, the materials used in the packaging of tea were the focal point of the section dedicated to sustainability, which involved specialist suppliers. More specifically, the companies that took part in the event included Terranova and Glatfelter, both involved in the manufacturing and processing of filter papers, Interfil and Zwimerei, which specialise in the production of tea bag threads, Polypack, which produces tags and envelopes, and Cartotecnica Naldi, whose core business is the manufacturing of cardboard boxes.

Finally, Rockwell Automation, which supplies systems for controlling and optimising the consumption of machines. During Tea Days the suppliers shared the spaces that hosted the ACMA tea machines to ensure they remained in close proximity to the company both physically and conceptually. In fact, these businesses are key partners of ACMA: thanks to continuous exchange and collaboration, optimum solutions are developed to meet the specific requirements of customers. Partnerships with companies active in the materials sector are also key when it comes to pursuing the sustainability principles adopted some time ago by ACMA which are not only aimed at ensuring savings for customers, for example through the reduced consumption of wrapping materials, but which above all guarantee respect for the environment, proposing solutions with as little impact as possible. Indeed, ACMA proposes solutions that work with sustainable materials in order to guarantee the utmost attention to environmental protection.

Innovation: ACMA and the other Coesia companies

As well as external suppliers, lots of attention was also focused on the technology partnerships with some Coesia companies. These were explored in the Innovation section. Collaboration with the other Group companies is complementary and strategic for the development of customised and complex projects. Tea Days was attended by Atlantic Zeller, which displayed its latest applications in inline and offline digital printing, designed for track and trace solutions. Flexlink, a company specialised in the creation of product handling systems, exhibited an application based on collaborative robots - cobots - for the palletisation of boxes of tea and two types of conveyor belts. Emmeci, specialised in the creation of boxes for "premium" sectors, wowed our customers during the event with solutions to enrich our current range of secondary tea packaging products.

Technology for tea, but not only

Of course, another of the protagonists of Tea Days was technology, which has always been part of ACMA's DNA; in the exhibition area customers were able to see the different models that make up its portfolio of solutions dedicated to tea. The first machine on display was the TM 320, a genuine bestseller on the market, designed to pack single chamber tea bags and presented in the comprehensive over-wrapping configuration, thus representing a complete solution. The TE 500 F stands out for its top-level performance (it can reach 500 ppm) with heat-sealed double chamber tea bags, displayed in "complete line" mode

for the secondary packaging of the bags in pouches. Finally, there was also the TD 300, a mid-speed machine (300 ppm) for the creation of double chamber tea bags, produced without the use of metal staples or glue.

However, ACMA's experience is not just limited to the tea sector. In fact, during the event large areas of the company were made accessible, including the workshop, to illustrate the working method employed by ACMA, which combines the use of highly advanced technology with an artisan's eye for detail. More specifically, solutions for the Food, Personal Care and Pharma sectors were exhibited including processing machines (tortellini and ravioli makers), machines for the multi-style packaging of chocolates, liquid filling units and soap packaging.

Of particular interest was the display of an original 1947 version of the 749, a machine that packaged sweets, nougat, sugar cubes and stock cubes. The machine, whose mechanical movement can still be appreciated, played a fundamental role in the history of the packaging sector as it was the first model to which the "Z" wheel was applied - a mechanism invented by Bruto Carpigiani in the late 1930s during his time with ACMA - which made it possible to switch from continuous to intermittent motion.

This underlines the important influence that ACMA has had in the development and integration of technology over the last 95 years. Technological innovation that is always in step with the times and the needs of the market.

Link: <https://www.nuffoodsspectrum.asia/news/41/1250/acma-celebrates-95-years-in-the-area-of-packaging.html>



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May
2019

PRESS REVIEW

Banner campaign:



TEA PACKAGING NEEDS? LET'S TRY ACMA INNOVATIVE SOLUTIONS PRESENTED DURING THE TEA-DAYS EVENT!

www.acma.it

ACMA is part of Coesia, a group of innovation-based industrial and packaging solutions companies operating globally, headquartered in Bologna, Italy.
www.coesia.com





Il mondo in una tazza di tè

Italiainballaggio Giugno 2019



Ospitati nell'headquarter bolognese di ACMA (società di Coesia), i "Tea Days" si sono svolti dal 13 al 17 maggio scorso: un'occasione per mettere in mostra non solo soluzioni e tecnologie specifiche per il primary e secondary packaging del tè, ma anche testimoniare il ricco bagaglio di competenze acquisite lungo l'intera filiera, incluse coltivazione, distribuzione e consumo del prodotto.



Tra i concetti attorno ai quali **ACMA** ha costruito l'evento dedicato al mondo del tè e ai suoi protagonisti: conoscenza, sostenibilità, innovazione, argomenti che hanno sostanziato altrettante aree tematiche.

Knowledge, ovvero conoscere il settore

ACMA (che nel 2019 festeggia i 95 anni di attività) è una realtà specializzata nella progettazione, costruzione e commercializzazione di macchine e sistemi per il confezionamento di beni di largo consumo, con un'importante esperienza nel settore del tè.

In questo contesto, il suo know-how abbraccia non solo lo specifico ambito delle tecnologie per il confezionamento, ma si estende lungo tutta la filiera, andando a focalizzare le varie fasi che ruotano attorno alla produzione e al consumo della bevanda: dalla coltivazione della pianta d'origine al processo di essiccazione e produzione del prodotto, fino alla sua successiva commercializzazione e fruizione, che avviene in maniera diversa a seconda del mercato di riferimento.



Nel corso dell'evento, il mondo del tè e la cultura millenaria che lo caratterizza sono rappresentati nell'area "Knowledge", con l'esposizione di innumerevoli tipologie di tè e oggetti legati al consumo della bevanda nei diversi paesi: dal Giappone all'Inghilterra passando per Cina, India e Marocco.

Immersi in un'esperienza fortemente sensoriale, gli ospiti hanno apprezzato il bel compendio di immagini, suoni e profumi.

Sustainability: soluzioni green dalla filiera

I materiali impiegati nel confezionamento del tè sono stati invece al centro della sezione dedicata alla "Sostenibilità", che ha visto il coinvolgimento di fornitori specializzati. Nella specifico, la aziende che hanno preso parte all'evento sono state **Terranova** e **Glatfelter** (entrambe attive nel processo e nella lavorazione di carta filtro), **Interfil** e **Zwirner** (specializzate nella produzione del filo), **Polypack** (che si occupa della realizzazione di tag e buste) e **Cartotecnica Naldi** (il cui core business è la produzione di astucci di cartone). Da ricordare, infine, **Rockwell Automation**, fornitore dei sistemi per il controllo e l'ottimizzazione dei consumi delle macchine.



Link: <https://packmedia.network/it/Acma-Tea-Days-resoconto>



PRESS REVIEW



packmedia.net
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May
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Partner fondamentali di ACMA, durante i Tea Days tutti i fornitori erano dunque fisicamente e concettualmente vicini all'azienda: solo grazie a continui scambi e collaborazioni vengono infatti studiate soluzioni ottimali, che rispondano alle specifiche esigenze espresse dalla clientela.

E la collaborazione con realtà attive nell'ambito dei materiali è ancor più indispensabile per perseguire i principi di sostenibilità che ACMA ha sposato da tempo, volti non solo a garantire un risparmio al cliente - per esempio attraverso il minor consumo di materiale per l'incarto - ma anche e soprattutto a garantire una maggior salvaguardia ambientale.



Innovation, per una tecnologia condivisa

Oltre ai fornitori esterni, in risalto nella sezione dedicata, anche la partnership tecnologica tra ACMA e alcune aziende di Coesia, espressione di una collaborazione complementare e strategica per lo sviluppo di progetti personalizzati e complessi.

Ai Tea Days hanno dunque preso parte:

- **Atlantic Zeiser**, con le recenti applicazioni in ambito digital printing inline e offline per il track and trace;
- **Flexlink**, che realizza sistemi di movimentazione e che, per l'occasione, ha esposto un'applicazione basata su robot collaborativi (cobot) per la pallettizzazione di scatole di tè e due tipologie di nastri trasportatori;
- **Emmecì**, che produce scatole per settori "premium": nel corso dell'evento ha stimolato i clienti con proposte per impreziosire l'attuale proposta di confezionamento secondario del tè.



Tecnologia per il tè, ma non solo

Protagonista dei Tea Days è stata ovviamente anche la tecnologia. DNA di ACMA: nell'area allestita ad hoc erano in mostra le diverse macchine che compongono il portafoglio delle soluzioni dedicate al tè.

È il caso della best seller TM 320, modello per bustine mono lobo, presentata nella configurazione comprensiva di over-wrapping e, quindi, esempio di soluzione completa. E ancora, la TE 500 F dalle prestazioni elevate (può raggiungere i 500 colpi/min) con bustine doppio lobo termosaldate, a sua volta allestito in modalità "lineo completo" per il confezionamento secondario delle bustine all'interno di pouch.

Infine la TD 300, macchina a media velocità (300 colpi/min) per realizzare bustine doppio lobo senza l'impiego del punte metallico o di colt.

Ricordiamo anche che, durante i Tea Days, erano accessibili diverse aree dell'azienda, tra cui l'officina, così da illustrare le metodologie di lavoro adottate da ACMA, che coniuga l'impiego di tecnologia estremamente evoluta con la cura artigianale del dettaglio.

Nella specifico, sono state mostrate soluzioni per i settori Food, Personal Care o Pharma, tra cui macchine per il processo (tortellatrici e raviolatrici), macchine per il confezionamento multi-stile di cioccolatini, unità per il riempimento di liquidi e incarto di saponette.



Testimone del tempo

Ha suscitato l'ammirazione degli ospiti un esemplare originale datato 1947 della storica 749, macchina per il confezionamento di caramelle, torroncini, zollette di zucchero e dadi da brodo, di cui si può ancora apprezzare il movimento meccanico. Fondamentale nell'evoluzione nel settore packaging, è stato il primo modello su cui venne applicata la ruota a "Z" - meccanismo inventato da Bruto Carpijani a fine anni '30 durante la sua esperienza in ACMA - che ha permesso di passare dal movimento continuo a quello alternato.

Questo a testimoniare anche il ruolo svolto da ACMA nello sviluppo e nell'integrazione tecnologica in quasi un secolo di storia industriale, espressione di un'innovazione sempre al passo con i tempi e con le necessità del mercato.

10.09.2019

Link: <https://packmedia.network/it/Acma-Tea-Days-resoconto>

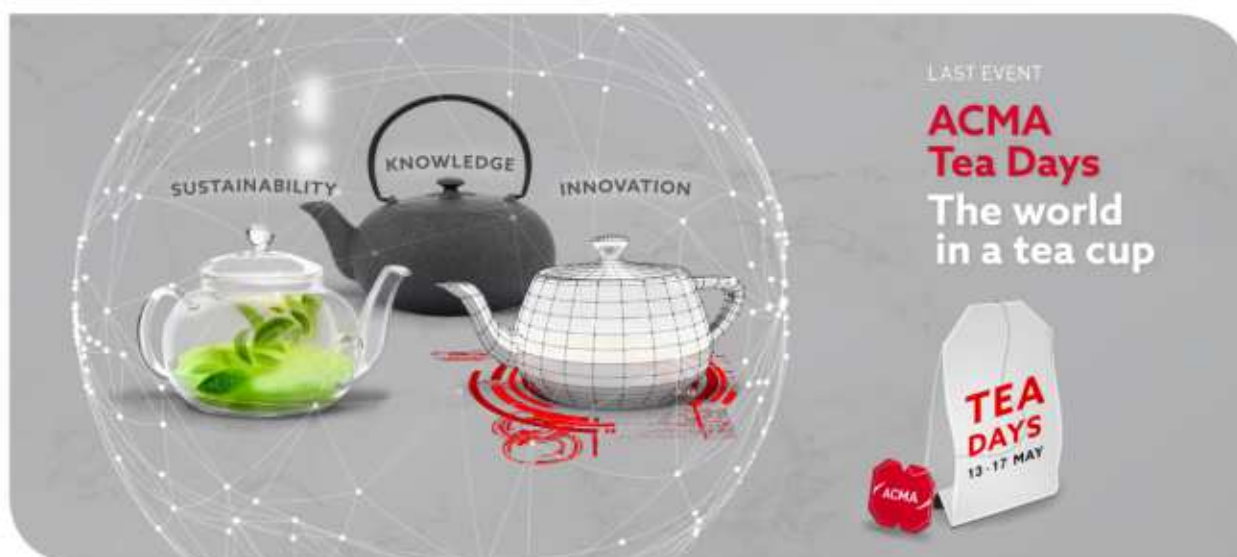


TEA & COFFEE
TEA & COFFEE

**May
2019**

PRESS REVIEW

Half page advertisement:



**TEA PACKAGING NEEDS? LET'S TRY ACMA INNOVATIVE SOLUTIONS
PRESENTED DURING THE TEA-DAYS EVENT!**

www.acma.it

ACMA is part of Coesia, a group of innovation-based industrial and packaging solutions companies operating globally, headquartered in Bologna, Italy.
www.coesia.com





PRESS REVIEW

A world in a teacup

Italiainballaggio June 2019



Between 13 and 17 May ACMA, a Coesia company, hosted "Tea Days" at its headquarters: a chance to not only show specific solutions and technologies for the primary and secondary packaging of tea, but at the same time boasting a vast array of knowledge that encompasses the entire supply chain, from cultivation through to the distribution and consumption of the product.



Three concepts around which **ACMA** built the event dedicated to the world of tea and its protagonists: knowledge, sustainability, innovation, topics that have substantiated as many thematic areas.

Knowledge, meaning knowing the sector

ACMA, which in 2019 celebrates 95 years in the business, is a company that specialises in the design, construction and marketing of machines and systems for the packaging of consumer packaged goods, with significant experience in the tea sector. In this context, ACMA's know-how not only encompasses the specific area of packaging technologies but extends right along the supply chain, taking in the various phases connected with the production and consumption of the beverage: from the cultivation of the tea plant to the process of drying and producing the product, and through to subsequent marketing and consumption phase, which differs according to the reference market.



During the event, the world of tea and the time-honoured culture with which it is associated were represented within the Knowledge section, with the exhibition of innumerable types of tea and objects connected with the consumption of this beverage in various countries, from Japan to England, and from China and India to Morocco.

Immersed in a strongly sensorial experience, the guests appreciated the fine compendium of images, sounds and scents.

Sustainability: a supply chain for green solutions

Meanwhile, the materials used in the packaging of tea were the focal point of the section dedicated to sustainability, which involved specialist suppliers. More specifically, the companies that took part in the event included **Terranova** and **Glatfelter** (both involved in the manufacturing and processing of filter papers), **Interfil** and **Zwirner** (which specialise in the production of tea bag threads), **Polypack** (which produces tags and envelopes) and **Cartotecnica Naldi** (whose core business is the manufacturing of cardboard boxes). Finally, **Rockwell Automation**, which supplies systems for controlling and optimising the consumption of machines.



Fundamental partners of **ACMA**, during the Tea Days all the suppliers remained in close proximity to the company both physically and conceptually, thanks to continuous exchange and collaboration, optimum solutions are developed to meet the specific requirements of customers.

Partnerships with companies active in the materials sector are also key when it comes to pursuing the sustainability principles adopted some time ago by **ACMA**, which are not only aimed at ensuring savings for customers, for example through the reduced consumption of wrapping materials, but which above all guarantee respect for the environment, proposing solutions with as little impact as possible.

Link: <https://www.italiainballaggio.network/en/Acma-Tea-Days-report>



Innovation, for a shared technology

As well as external suppliers, lots of attention was also focused on the technology partnerships with some Coesia companies, espressione of a complementary and strategic collaboration for the development of customised and complex projects.

Tea Days was attended by:

- **Atlantic Zeiser** which displayed its latest applications in inline and offline digital printing, designed for track and trace solutions;
- **Flexlink**, a company specialised in the creation of product handling systems, exhibited an application based on collaborative robots - cobots - for the palletisation of boxes of tea and two types of conveyor belts;
- **Emmeci**, specialised in the creation of boxes for "premium" sectors, wowed our customers during the event with solutions to enrich our current range of secondary tea packaging products. In this context, its know-how embraces not only the specific field of technologies for packaging, but also extends along the entire chain, from cultivation to consumption of the beverage: from the cultivation of the plant to the process of drying and production of the product, up to its subsequent commercialization and distribution, which occurs in a different way in the secondary market of reference.



Technology for tea, but not only

Of course, another of the protagonists of Tea Days was technology, which has always been part of ACMA's DNA; in the exhibition area customers were able to see the different models that make up its portfolio of solutions dedicated to tea.

The first machine on display was the TM 320, a genuine bestseller on the market, designed to pack single chamber tea bags and presented in the comprehensive over-wrapping configuration, thus representing a complete solution.

The TE 500 F stands out for its top-level performance (it can reach 500 ppm) with heat-sealed double chamber tea bags, displayed in "complete line" mode for the secondary packaging of the bags in pouches. Finally, there was also the TD 300, a mid-speed machine (300 ppm) for the creation of double chamber tea bags, produced without the use of metal staples or glue.

However, ACMA's experience is not just limited to the tea sector. In fact, during the event large areas of the company were made accessible, including the workshop, to illustrate the working method employed by ACMA, which combines the use of highly advanced technology with an artisan's eye for detail. More specifically, solutions for the Food, Personal Care and Pharma sectors were exhibited including processing machines (tortellini and ravioli makers), machines for the multi-style packaging of chocolates, liquid filling units and soap packaging.



Witness of time

Of particular interest was the display of an original 1947 version of the 748, a machine that packaged sweets, nougat, sugar cubes and stick cubes. The machine, whose mechanical movement can still be appreciated, played a fundamental role in the history of the packaging sector as it was the first model to which the "Z" wheel was applied - a mechanism invented by Bruto Carpignani in the late 1930s during his time with ACMA - which made it possible to switch from continuous to intermittent motion.

This underlines the important influence that ACMA has had in the development and integration of technology over the last 95 years. Technological innovation that is always in step with the times and the needs of the market.

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ACMA Tea Days: un resoconto



IL MONDO IN UNA TAZZA DI TÈ

Ospitati nell'headquarter bolognese di ACMA (società di Coesia), i "Tea Days" si sono svolti dal 13 al 17 maggio scorso: un'occasione per mettere in mostra non solo soluzioni e tecnologie specifiche per il primary e secondary packaging del tè, ma anche per testimoniare il ricco bagaglio di competenze acquisite lungo l'intera filiera, incluse coltivazione, distribuzione e consumo del prodotto.

Tre i concetti attorno ai quali ACMA ha costruito l'evento dedicato al mondo del tè e ai suoi protagonisti: conoscenza, sostenibilità, innovazione, argomenti che hanno sostanziato altrettante aree tematiche.

KNOWLEDGE, OVVERO CONOSCERE IL SETTORE
ACMA (che nel 2019 festeggia i 95 anni di attività) è una realtà specializzata nella progettazione, costruzione e commercializzazione di macchine e sistemi per il confezionamento di beni di largo consumo, con un'importante esperienza nel settore del tè. In questo contesto, il suo know-how abbraccia non solo lo specifico ambito delle tecnologie per il confezionamento, ma si estende lungo tutta la filiera, andando





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Tecnologia per il tè, ma non solo

Protagonista dei Tea Days è stata ovviamente anche la tecnologia, DNA di ACMA: nell'area allestita ad hoc erano in mostra le diverse macchine che compongono il portafoglio delle soluzioni dedicate al tè.

È il caso della best seller TM 320, modello per bustine mono lobo, presentata nella configurazione comprensiva di over-wrapping e, quindi, esempio di soluzione completa. E ancora, la TE 500 F dalle prestazioni elevate (può raggiungere i 500 colpi/min) con bustine doppio lobo termosaldate, a sua volta allestita in modalità "linea completa" per il confezionamento secondario delle bustine all'interno di pouch. Infine la TD 300, macchina a media velocità (300 colpi/min) per realizzare bustine doppio lobo senza l'impiego del punto metallico o di colla. Ricordiamo anche che, durante i Tea Days, erano accessibili diverse aree dell'azienda, tra cui l'officina, così da illustrare le metodologie di lavoro adottate da ACMA, che coniuga l'impiego di tecnologia estremamente evoluta con la cura artigianale del dettaglio. Nello specifico, sono state mostrate soluzioni per i settori Food, Personal Care e Pharma, tra cui macchine per il processo (tortellifici e raviolatrici), macchine per il confezionamento multi-stile di cioccolatini, unità per il riempimento di liquidi e incarto di saponette.

Testimone del tempo. Ha suscitato l'ammirazione degli ospiti un esemplare originale datato 1947 della storica 749, macchina per il confezionamento di caramelle, torroncini, zollette di zucchero e dadi da brodo, di cui si può ancora apprezzare il movimento meccanico. Fondamentale nell'evoluzione nel settore packaging, è stato il primo modello su cui venne applicata la ruota a "Z" - meccanismo inventato da Bruno Carpijani a fine anni '30 durante la sua esperienza in ACMA - che ha permesso di passare dal movimento continuo a quello alternato. Questo a testimoniare anche il ruolo svolto da ACMA nello sviluppo e nell'integrazione tecnologica in quasi un secolo di storia industriale, espressione di un'innovazione sempre al passo con i tempi e con le necessità del mercato.



consumo della bevanda: dalla coltivazione della pianta d'origine al processo di essiccazione e produzione del prodotto, fino alla sua successiva commercializzazione e fruizione, che avviene in maniera diversa a seconda del mercato di riferimento.

Nel corso dell'evento, il mondo del tè e la cultura millenaria che lo caratterizza erano rappresentati nell'area "Knowledge", con l'esposizione di innumerevoli tipologie di tè e oggetti legati al consumo della bevanda nei diversi paesi: dal Giappone all'Inghilterra passando per Cina, India e Marocco.

Immersi in un'esperienza fortemente sensoriale, gli ospiti hanno apprezzato il bel compendio di immagini, suoni e profumi.

SUSTAINABILITY:

SOLUZIONI GREEN PER LA FILIERA

I materiali impiegati nel confezionamento del tè sono stati invece al centro della sezione dedicata alla "Sostenibilità", che ha visto il coinvolgimento di fornitori specializzati. Nello specifico, le aziende che hanno preso parte all'evento sono state Terranova e Glatfelter (entrambe attive nel processo e nella lavorazione di carta filtro), Interfil e Zwimere (specializzate nella produzione del filo), Polypack (che si occupa della realizzazione di tag e buste) e Cartotecnica Naldi (il cui core business è la produzione di astucci di cartone). Da ricordare, infine, Rockwell Automation,





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fornitore dei sistemi per il controllo e l'ottimizzazione dei consumi delle macchine.

Partner fondamentali di ACMA, durante i Tea Days tutti i fornitori erano dunque fisicamente e concettualmente vicini all'azienda: solo grazie a continui scambi e collaborazioni vengono infatti studiate soluzioni ottimali, che rispondano alle specifiche esigenze espresse dalla clientela.

E la collaborazione con realtà attive nell'ambito dei materiali è ancor più indispensabile per perseguire i principi di sostenibilità che ACMA ha sposato da tempo, volti non solo a garantire un risparmio al cliente - per esempio attraverso il minor consumo di materiale per l'incarto - ma anche e soprattutto a garantire una maggior salvaguardia ambientale.

INNOVATION, PER UNA TECNOLOGIA CONDIVISA

Oltre ai fornitori esterni, in risalto nella sezione dedicata, anche la partnership tecnologica tra ACMA e alcune aziende di Coesia, espressione di una collaborazione complementare e strategica per lo sviluppo di progetti personalizzati e complessi.

Ai Tea Days hanno dunque preso parte:

- Atlantic Zeiser, con le recenti applicazioni in ambito digital printing inline e offline per il track and trace;
- Flexlink, che realizza sistemi di movimentazione e che, per l'occasione, ha esposto un'applicazione basata su robot collaborativi (cobot) per la palletizzazione di scatole di tè e due tipologie di nastri trasportatori;
- Emmeci, che produce scatole per settori "premium"; nel corso dell'evento ha stimolato i clienti con proposte per impreziosire l'attuale proposta di confezionamento secondario del tè.



Technology for tea, but not only

Of course, another of the protagonists of Tea Days was technology, which has always been part of ACMA's DNA; in the exhibition area customers were able to see the different models that make up its portfolio of solutions dedicated to tea.

The first machine on display was the TM 320, a genuine bestseller on the market, designed to pack single chamber tea bags and presented in the comprehensive over - wrapping configuration, thus representing a complete solution. The TE 500 F stands out for its top - level performance (it can reach 500 ppm) with heel - sealed double chamber tea bags, it played in "complete line" mode for the secondary packaging of the bags in pouches. Finally, there was also the TD 300, a mid - speed machine (300 ppm) for the creation of double chamber tea bags, produced without the use of metal staples or glue. However, ACMA's experience is not just limited to the tea sector; in fact, during the event large areas of the company were made accessible, including the workshop, to illustrate the working method employed by ACMA, which combines the use of highly advanced technology with an artisan's eye for detail. More specifically, solutions for the Food, Personal Care and Pharma sectors were exhibited including processing machines (fortalini and ravioli makers), machines for the multi - style packaging of chocolates, liquid filling units and soup packaging.

Witness of time. Of particular interest was the display of an original 1947 version of the 749, a machine that packaged sweets, nougat, sugar cubes and stock cubes. The machine, whose mechanical movement can still be appreciated, played a fundamental role in the history of the packaging sector as it was the first model to which the "Z" wheel was applied - a mechanism invented by Bruno Carpijani in the late 1930s during his time with ACMA - which made it possible to switch from continuous to intermittent motion. This underlines the important influence that ACMA has had in the development and integration of technology over the last 85 years. Technological innovation that is always in step with the times and the needs of the market.

ACMA Tea Days: a report

A world in a teacup

Between 13 and 17 May ACMA, a Coesia company, hosted "Tea Days" at its headquarters: a chance to not only show specific solutions and technologies for the primary and secondary packaging of tea, but at the same time boasting a vast array of knowledge that encompasses the entire supply chain, from cultivation through to the distribution and consumption of the product.

KNOWLEDGE, MEANING KNOWING THE SECTOR

ACMA, which in 2019 celebrates 95 years in the business, is a company that specialises in the design, construction and marketing of machines and systems for the packaging of consumer packaged goods, with significant experience in the tea sector. In this context, ACMA's know - how not only encompasses the specific area of packaging technologies but extends right along the supply chain, taking in the various phases connected with the production

and consumption of the beverage: from the cultivation of the tea plant to the process of drying and producing the product, and through to subsequent marketing and consumption phase, which differs according to the reference market. During the event, the world of tea and the time - honoured culture with which it is associated were represented within the Knowledge section; with the exhibition of innumerable types of tea and objects connected with the consumption of this beverage in various countries, from Japan to



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England, and from China and India to Morocco.

Immersed in a strongly sensorial experience, the guests appreciated the fine compendium of images, sounds and scents.

SUSTAINABILITY: A SUPPLY CHAIN FOR GREEN SOLUTIONS

Meanwhile, the materials used in the packaging of tea were the focal point of the section dedicated to sustainability, which involved specialist suppliers. More specifically, the companies that took part in the event included Tinianova and Giattolier (both involved in the manufacturing and processing of filter papers), Interfil and Zwiemei (which specialise in the production of tea bag threads).

Polypack (which produces tags and envelopes) and Cartotecnica Naldi (whose core business is the manufacturing of cardboard boxes).

Finally, Rockwell Automation, which supplies systems for controlling and optimising the consumption of machines.

Fundamental partners of ACMA, during the Tea Days all the suppliers remained in close proximity to the company both physically and conceptually; thanks to continuous exchange and collaboration, optimum solutions are developed to meet the specific requirements of customers. Partnerships with companies active in the materials sector are also key when it comes to pursuing the sustainability principles adopted some time ago by ACMA which are not only aimed at ensuring savings for customers, for example through the reduced consumption of wrapping materials, but which above all guarantee respect for the environment, proposing solutions with as little impact as possible.

INNOVATION, FOR A SHARED TECHNOLOGY

As well as external suppliers, lots of attention was also focused on the

technology partnerships with some Coesia companies, expressions of a complementary and strategic collaboration for the development of customised and complex projects. Tea Days was attended by:

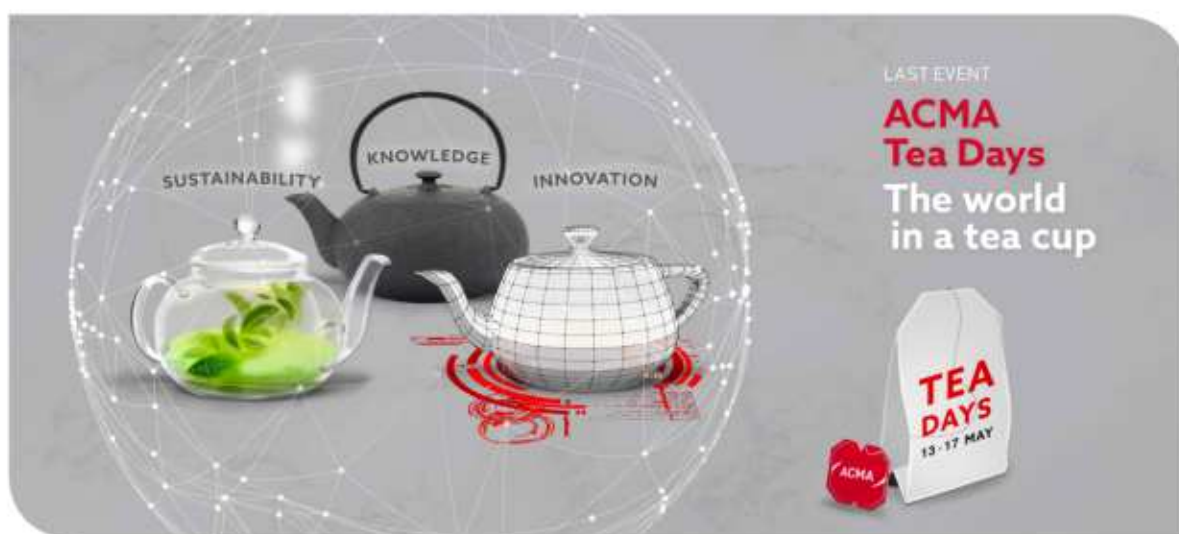
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Half page advertisement:



**TEA PACKAGING NEEDS? LET'S TRY ACMA INNOVATIVE SOLUTIONS
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www.acma.it

ACMA is part of Coesia, a group of innovation-based industrial and packaging solutions companies operating globally, headquartered in Bologna, Italy.
www.coesia.com





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ACMA TEA DAYS - A WORLD IN A TEACUP

2019-06-10

Between 13 and 17 May ACMA, a Coesia company, hosted "Tea Days" at its headquarters, an event dedicated to the world of tea and its protagonists. ACMA

offers solutions and technologies for primary and secondary packaging, at the same time boasting a vast array of knowledge that encompasses the entire supply chain, from cultivation through to the distribution and consumption of the product. The event revolved around three concepts: Knowledge, Sustainability and Innovation.

Knowledge : a 360° understanding of the sector

ACMA, which in 2019 celebrates 95 years in the business, is a company that specialises in the design, construction and marketing of machines and systems for the packaging of consumer packaged goods, with significant experience in the tea sector. In this context, ACMA's know-how not only encompasses the specific area of packaging technologies but extends right along the supply chain, taking in the various phases connected with the production and consumption of the beverage: from the cultivation of the tea plant to the process of drying and producing the product, and through to subsequent marketing and consumption phase, which differs according to the reference market. During the event, the world of tea and the time-honoured culture with which it is associated were represented within the Knowledge section.

In a dedicated area, guests were able to enjoy an exhibition of innumerable types of tea and objects connected with the consumption of this beverage in various countries, from Japan to England, and from China and India to Morocco. A highly sensory experience based on sounds and smells as well as aesthetics.

Sustainability : a supply chain for green solutions

Meanwhile, the materials used in the packaging of tea were the focal point of the section dedicated to sustainability, which involved specialist suppliers. More specifically, the companies that took part in the event included Terranova and Giatfelter, both involved in the manufacturing and processing of filter papers, Interfil and Zwimerei, which specialise in the production of tea bag threads, Polypack, which produces tags and envelopes, and Cartotecnica Naldi, whose core business is the manufacturing of cardboard boxes. Finally, Rockwell Automation, which supplies systems for controlling and optimising the consumption of machines.

This event underlined the important influence that ACMA has had in the development and integration of technology over the last 95 years.

Technological innovation that is always in step with the times and the needs of the market, the company said.

Link: <https://www.ameft.com/news/acma-tea-days>



INTERNATIONAL
CONFECTIONERY

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PRESS REVIEW

HARD & SOFT CANDIES • ACMA

ACMA delivers cutting-edge results for candy packaging

ACMA produces automatic packaging machines in the confectionery field, selling them with its brand exclusively

ACMA, a company of the Coesia Group, has more than 90 years' experience in candy and sweet product packaging. Offering a complete range of confectionery products with solutions that meet the high qualitative needs and standards required by the market, ACMA have been displaying their latest designs for hard and soft candy packaging - with ProSweets being the perfect platform in particular.

HW 900-fold wrapper

The HW 900-fold wrapper machine is used for highspeed packaging of double twist sweets, which follows the footsteps of the 1100 machine. HW 900 boasts top performance (with a packaging speed of up to 900 pieces/minute) and renewed design, and technical features, which increase its efficiency and productivity. This machine is more compact, thanks to the new aluminium base; its increased sturdiness and its new mechanical design reduce stress and wear and increase acoustic comfort.

The "cantilever" structure of the mechanical groups and the adjustments in front ensure full accessibility to facilitate maintenance and management operations and to improve the operator's safety. Furthermore, given the



reduced quantity of format components, changes can be made quickly.

The vertical paper-unwinding plane allows employing a wide range of wrapping materials, including high-quality and low-cost products. HW 900 is equipped with latest generation electronics and with the Advanced Remote Assistance (ARA) system that provides remote support by ACMA qualified personnel through a simple network connection.

CW 600 F

The CW 600 F is an alternate motion machine for multi-style flat base candy packaging, for markets that need a medium-speed technology (the machine can reach 600 strokes per minute), with high flexibility and high wrapping quality. It can create different styles, such as bunch, double ribbon, Boero, wallet and patterns and can additionally be unwound independently, for products with inner and outer wraps.

CW 800 R is an intermittent motion machine that can wrap oval and round shaped goods. It is capable of two wrapping styles (double bow and rolled) with a fast style change. The confectionery machine portfolio also includes high-speed models, such as CW 850 R, multi-style, HS 1000 and GS 1000 stick machines, tray formers, over wrappers and vertical packaging machines.

Web HMI

ACMA's recently launched operator panel (Web HMI), a revolutionary approach to machine interaction and management. ACMA Web



HMI was previewed at the last ProSweets exhibition on CW 800 R. ACMA web HMI is a complementary application to the ARA - Advanced Remote Assistance - system that comes as standard on all ACMA units made since 2015 and enables quick and easy remote intervention by specialised staff.

The Web HMI constantly monitors the machine's operational parameters in order to optimise the production flow settings, ensuring maximum efficiency and keeping downtime to a minimum. The HMI display features touchscreen technology and is designed to guide the user through all processes, from everyday machine operation to periodic maintenance and ordering replacement parts.

The display can interact with the operator visually through images and video, making the panel quick and easy to use, which can be explained in video tutorials customized by machine version and by the type of product to be packaged.

Known as 'the electric brain' of the machine, the HMI display uses hardware that monitors the machine's operating data, detecting when any parameters are out of scale and automatically adjusting to optimise production flow. The panel also uses a predictive approach, anticipating the need for certain interventions and routine maintenance activities.